

### Art. 165 - Spiral tube machine



Electric machine for the production of seamed circular tubes. Designed to be transportable for on-site jobs, with the following characteristics:

Heavy electro welded steel structure;

Monoblock to realise seamed tubes;

Band saw for automatic cutting;

Pump for material lubrication;

3,000 mm workbench with wheels (other dimensions on request)

Micro switcher to fix tube length;

Control panel: Voltage input 380V – 50Hz – 7 Kw;

Range Diameter 80 mm to 1300 mm

Thickness for galvanized sheet (42 Kg/mq):

0,6 mm from diameter 80

0,8 mm from diameter 400

1,0 mm from diameter 600

1,2 mm from diameter 1000

Series of rolls for thickness 0,5 - 0,6 – 0,8 – 1,00 and 1,2 mm  
Including 10 tools to choose with diameters between 80 mm and 600 mm  
Decoiler crowds single bearing capacity 700 Kg

- Width of band 137 mm;

Processing speed for galvanized sheets:

diameter	100 mm	20 m/min
diameter	300 mm	11 m/min
diameter	600 mm	6 m/min

Electric cabinet 380V – 50Hz – 11 Kw;

Machine body dimensions : L 1.450 - P 1.800 - H 2.400 mm

Dimensions of removable workbench with wheels: L 3.000 - P 1300 - H1200 mm

Total weight: Kg. 1.300

### **Accessories**

#### **Tools for galvanized sheet:**

From diameter 80 mm to 600 mm each

From diameter 700 mm to 1300 mm each

Additional bench work m. 3 length

In order to improve the product Eurosoft reserves the right to make changes without notice.

Download a movie at this address:

<http://www.4shared.com/video/E8aDJvzt/spiral1300.html>

<http://www.4shared.com/video/oUCzuOFa/Spiral1006.html>