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ART 31 - DOUBLE HEAD FLANGING AND SEAMING MACHINE FOR ROUND DUCTS



Hydraulic machine for the manufacture of elbows, reductions and covers composed of two separate workstations:

- Flanging station: rear workbench for the building of seamed flanges with cemented adjustable plate and additional supports for large dimensions
- Closing station: front support arms easy to change, regulate and snug to different diameters

The design with two separate workstations allows not only the flanging of elbows, reductions and covers but, at the same time, the perfect closing of them. The machine is always ready for operation without time-consuming conversion.

Ability to work simultaneously with two operators.

Technical data:

- Heavy electro welded steel structure.
- Materials processed: galvanised sheet metal, stainless steel, aluminium, copper.

Thickness:

- from 0,4 mm to 1,2 mm for galvanised sheet metal, aluminium, copper
- from 0,4 mm to 0,8 mm for stainless steel

- Diameter range: from 125 mm to 1200 mm.
Minimum angle 15° (elbow 90° in 4 sectors).

- 3 couple of rolls for different flange height (5 – 7.5 – 10 mm).

- Productivity: up to 15 elbows in 1 hour (D.200 4 sectors).
- Weight: Kg. 490.
- Electrical connections: 380 Volt – 50 Hz. – 5 kVA.
- Dimensions: L 1.900 - P 780 – H 1.210 mm .

In order to improve the product Eurosoft reserves the right to make changes without notice.

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<http://www.4shared.com/video/FnWSZBf0/beta.html>