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## **Art.70 - Union Tee Extrusion**



Special machine for the extrusion of union tees complete with:

- Guided die closing / opening;
- Calibrated automatic pad coupling;
- Flanging for calibrated pad drive;
- Automatic return with calibrated pad release and die opening;
- PLC and operator control panel for cycle/sequence/program management;
- Hydraulic unit constructed with leading brand name components;
- Fixed protections mounted on three sides and a safety light guard on the front side.

## **Technical features:**

Thickness (min.  $\div$  max.) mm  $0.4 \div 2$ Diameter (min.  $\div$  max.) mm  $80 \div 400$ 

Max. tube length	mm	500
Upper table max. stroke	mm	620
Pad drive cylinder max. stroke:	mm	220
Pad drive cylinder max. closing power:	KN	217
Pad drive cylinder max. opening power	KN	173
Total installed power	KW	6
Weight (with die Ø 80)	Kg	2400
Standard power supply	50Hz.	- 400V 3Ph.

## Central die;

<u>Casing, central body and extruder for diameters:</u>
80, 100, 120, 130, 140, 150, 160, 180, 200, 220, 250, 350, 400 mm;

In order to improve the product Eurosoft reserves the right to make changes without notice.