



EUROSOFT S.r.l.  
Via A. Volta 70  
20010 Mesero (MI)  
Tel.: +39 02 97 28 55 17  
Fax: +39 02 97 83 01 42  
C.F. e P.I.V.A.: 13286000156  
[www.eurosoftitalia.it](http://www.eurosoftitalia.it)  
[info@eurosoftitalia.it](mailto:info@eurosoftitalia.it)

### Art. 95-Cutting and rolling line2 rolls 1000 mm



Rolling line for the building of round and oval tubes. It is composed of the following modules:

#### **Decoiler**

Manual-decoiler max 5000 kg, with manual expansion of the mandrel and adjustable brake.

#### **Straightened**

with 7 trees (2 pulling and 5 rectifiers) chromed steel.

Diameter. shaft 100 mm, adjustable via flyers benchmark measure for input plate with adjustable brushless motor from ABB 1.5Kw or other leading brand, bi-directional incremental encoder



### Guillotine

Mechanic guillotine shears - steel shears power Kw 2.2.  
Reversible blades sharp two-wire special steel

### Table transport.

Steel table to carry pieces and antiscratch trolley to put pieces in the bending machine



### Roller machine with 2 rolls

Model Hi-Tech roller 2, is a machine that allows initial calendaring - body calendaring - final calendaring in one step.

The main features of this model are: processing speed, very precise work

The machine 2 rolls, bending rolls has two overlapping one roll steel upper and lower roller motorized special material (urethane).

In one pass you get a ferrule without flat parts and perfectly circular

Roll for training diameter 80 mm thickness 0.45 -0.5 mm

Roll for training 100 mm thickness

0,4 -0,5 mm

Roll for training 120 mm thickness 0,4 -0,5 mm

FLEX ROLL for diameters from 120 to 450 mm. 0,4 -0.6

### Automatic aluminum ejector.

Automatic positioning of the tubes on the table with sensor of fully space

**Electric cabinet for control machine**

Cn and PC panel with O.S> WindowsXp Embedded.

Productivity: about 120 tubes/hour D. 200 mm.

Diameters from 80 to 800 mm.

In order to improve the product Eurosoft reserves the right to make changes without notice.

Download movie at this address:

<http://www.4shared.com/video/MXsGYC1c/lc2r.html>